Departmental Findings of Fact and Order Air Emission License After-the-Fact

After review of the air emissions license initial application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 M.R.S.A., Section 344 and Section 590, the Department finds the following facts:

I. REGISTRATION

A. Introduction

Lepage Bakeries, Inc. (Lepage) of Lewiston, Maine has applied for an Air Emission License, permitting the operation of emission sources associated with their bakery.

B. Emissions Equipment

Fuel Burning Process Equipment

Equipment ID	Maximum Capacity (MMBtu/hr)	Maximum Firing Rate scf/hr	Fuel Type, <u>% sulfur</u>	Stack ID
Bread Oven	6.48	6,171	natural gas, neg.	Bread Oven Stack
Roll Oven	4.66	4,438	natural gas, neg.	Roll Oven Stack
Muffin Oven 1	1.56	1,486	natural gas, neg.	Muffin 1 Stack
Muffin Oven 2	1.56	1,486	natural gas, neg.	Muffin 2 Stack
Boiler 1	1.68	1,600	natural gas, neg.	Blr 1 Stack
Boiler 2	1.68	1,600	natural gas, neg.	Blr 2 Stack
Boiler 3 Hot Water*	0.50	476	natural gas, neg.	Blr 3 Stack

^{*} Noted for inventory purposes only (<1.0 MMBtu/hr)

Electrical Generation Equipment

Equipment ID	Power Output (kW)	Engine Firing Rate (gal/hr)	Maximum Capacity (MMBtu/hr)	Stack #
Gen #1	900	63.9	8.75	Gen 1
Gen #2	455	30.4	4.16	Gen 2
Gen #3	455	30.4	4.16	Gen 3

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

2

C. Application Classification

Lepage is classified as an existing source that is applying for its first air emission license, after the fact. The Department has determined the facility is a minor source and the application has been processed through Chapter 115 of the Department's regulations. With the production limit on the Bread Oven and Roll Oven, the facility is licensed below the major source thresholds and is considered a synthetic minor

.II. BEST PRACTICAL TREATMENT (BPT)

A. Introduction

In order to receive a license the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in Chapter 100 of the Air Regulations. Separate control requirement categories exist for new and existing equipment as well as for those sources located in designated non-attainment areas.

BPT for new equipment requires a demonstration that emissions are receiving Best Available Control Technology (BACT) as defined in Chapter 100 of the Air Regulations. BACT is a top down approach to selecting air emission controls considering economic, environmental and energy impacts.

B. Process Description

The boilers at Lepage provide heat and hot water to the facility and steam for production use. The baking part of the facility consists of a bread oven, roll oven and two muffin ovens.

In bread baking, the yeast metabolizes sugar through anaerobic fermentation producing both carbon dioxide and ethanol. Ethanol is a volatile organic combound (VOC) which remains in a liquid state in the bread through the prebaking process and, when exposed to high temperatures through baking, vaporizes.

C. Bread Oven

The Bread Oven has a heat input of 6.48 MMBtu/hr firing natural gas. The unit is not subject to the requirements of EPA New Source Performance Standard (NSPS) 40 CFR Part 60, Subpart Dc for boilers greater than 10 MMBtu/hr heat input.

BACT for the Bread Oven is the following:

- 1. Use of natural gas.
- 2. Annual production rate of less than 56,000,000 lbs/year.

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

- 3. Emission rates for PM are based on BACT of 0.05 lb/MMBtu.
- 4. SO₂, NO_X, CO and VOC emission rates from the Bread Oven Stack are based on AP-42 data dated 7/98 for natural gas fired boilers smaller than 100 MMBtu/hr.
- 5. Visible emissions from the Bread Oven Stack shall not exceed 10% opacity on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

D. Roll Oven

The Roll Oven has a heat input of 4.66 MMBtu/hr firing natural gas. The unit is not subject to the requirements of EPA NSPS 40 CFR Part 60, Subpart Dc for boilers greater than 10 MMBtu/hr heat input.

BACT for the Roll Oven is the following:

- 1. Use of natural gas.
- 2. Annual production rate of less than 30,000,000 lbs/year.
- 3. Emission rates for PM are based on BACT of 0.05 lb/MMBtu.
- 4. SO₂, NO_X, CO and VOC emission rates from the Roll Oven Stack are based on AP-42 data dated 7/98 for natural gas fired boilers smaller than 100 MMBtu/hr.
- 5. Visible emissions from the Roll Oven Stack shall not exceed 10% opacity on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

E. Muffin Oven 1 and Muffin Oven 2

Muffin Oven 1 and Muffin Oven 2 each have a heat input of 1.56 MMBtu/hr firing natural gas. The unit is not subject to the requirements of EPA NSPS 40 CFR Part 60, Subpart Dc for boilers greater than 10 MMBtu/hr heat input.

BACT for the Muffin Ovens is the following:

- 1. Use of natural gas.
- 2. Combined annual production rate of less than 16,000,000 lbs/year.
- 3. Emission rates for PM are based on BACT of 0.05 lb/MMBtu.
- 4. SO_2 , NO_X , CO and VOC emission rates from the Roll Oven Stack are based on AP-42 data dated 7/98 for natural gas fired boilers smaller than 100 MMBtu/hr.
- 5. Visible emissions from the Roll Oven Stack shall not exceed 10% opacity on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

3

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

F. Boiler 1 and Boiler 2

Boiler 1 and Boiler 2 each have a heat input of 1.68 MMBtu/hr firing natural gas. These units are not subject to the requirements of EPA NSPS 40 CFR Part 60, Subpart Dc for boilers greater than 10 MMBtu/hr heat input.

BACT for Boiler 1 and Boiler 2 is the following:

- 1. Use of natural gas.
- 2. Emission rates for PM are based on BACT of 0.05 lb/MMBtu.
- 3. SO₂, NO_x, CO and VOC emission rates are based on AP-42 data dated 7/98 for natural gas fired boilers smaller than 100 MMBtu/hr.
- 4. Visible emissions from the Roll Oven Stack shall not exceed 10% opacity on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

G. Process VOC Sources

Most bread products use the sponge dough process. In this process, flour, water, sugar and yeast are brought together and allowed to ferment for approximately 4 hours resulting in what is called the sponge. The dough is then made with the addition of other ingredients which sometimes includes the additional yeast called the spike for which an additional spike fermentation time is included. The total baker's percent of yeast in the sponge dough process is often in the range of 3-5% or higher.

Lepage uses a new baking method which allows the baker to reduce the amount of baker's percent yeast and yeast action time; a pollution reduction technology through process modification. This is called the "liquid brew" or "water brew" method. In this method water, yeast and sugar are allowed to set for approximately 40 minutes before being added directly to the flour and other ingredients. The total fermentation time for this process can be reduced to approximately 1 hour.

The American Insistute of Baking (AIB) conducted an independent evaluation of emission test data used by the EPA in development of the AP-42 emission factor for bakeries. The AIB findings were published in a technical bulletin entitled "Bakery Oven Ethanol Emissions-Experimental and Plant Survey Results". This bulletin detailed the driving factors in VOC emissions are percent of yeast and fermentation time. In the case of this facility, located at Cedar Street, the breads typically utilize 1.19% baker's yeast with a 56 minute yeast time, the rolls typically utilize 1.48% baker's yeast with a 57.5 minute yeast time and the English muffins typically utilize a 2.22% baker's yeast with a 32 mnute yeast time. Based on this analysis, VOC emissions from bread baking using the water brew method at the Lepage Cedar Street operations were determined to be:

Departmental Findings of Fact and Order Air Emission License After-the-Fact

Product	AIB Emission Factor (lb/ton)
Bread	0.89
Rolls	1.03
English Muffins	0.94

5

The emission factors in the above table are source specific based on the baker's percent of yeast in the sponge dough as well as the yeast time the facility uses.

H. Gen #1, Gen #2 and Gen #3

Gen #1, Gen #2 and Gen #3 will only be operated for maintenance purposes and for situations arising from sudden and reasonably unforeseeable events beyond the control of the source. These generators shall not be used for prime power when reliable offsite power is available.

A summary of the BACT analysis for Gen #1, Gen #2 and Gen #3 is the following:

- 1. Gen #1, Gen #2 and Gen #3 each shall only fire diesel fuel with a maximum sulfur content not to exceed 15 ppm sulfur as documented by fuel receipts.
- 2. Gen #1, Gen #2 and Gen #3 each shall be limited to 500 hr/yr of operation per calendar year. Compliance shall be demonstrated by a written log of all generator operating hours.
- 3. PM and PM₁₀ emission rates are based upon BACT of 0.05 #/MMBtu.
- 4. SO₂ emission data is based on fuel sulfur mass balance.
- 5. The NO_x emission rate for Gen #1 is based upon BACT of 4.0 grams/bhp-hr (1.33 #/MMBtu).
- 6. The CO emission rate for Gen #1 is based upon US EPA Non-Road Tier 2 limits of 2.61 grams/bhp-hr.
- 7. NO_x emission rate for Gen #2 and Gen #3 is based upon BACT of 5.15 grams/bhp-hr (1.82 #/MMBtu).
- 8. The CO emission rate for Gen #2 and Gen #3 is based upon US EPA Non-Road Tier 2 limits of 2.6 grams/bhp-hr.
- 9. VOC emission limits are based upon AP-42 data dated 10/96 for diesel engines larger than 600 HP.

Note:

Departmental Findings of Fact and Order Air Emission License After-the-Fact

10. Visible emissions from Gen #1, Gen #2 and Gen #3 each shall not exceed 20% opacity on a six (6) minute block average, except for no more than two (2) six (6) minute block averages in a continuous 3-hour period.

I. Parts Washer

Lepage operates a 23 gallon parts washer and is subject to the requirements of MEDEP Chapter 130. Records shall be kept of the solvent added and removed.

J. Facility Emissions (used to calculate the annual license fee)

Lepage has the following annual emissions based on firing no more than:

- License natural gas fired units operating 8,760 hours per year.
- 56,000,000 pounds per calendar year of product through the Bread Oven.
- 30,000,000 pounds per calendar year of product through the Roll Oven.
- 16,000,000 pounds per calendar year of product through Muffin Oven 1 and Muffin Oven 2 (combined).
- Gen #1, Gen #2 and Gen #3 hours of operation limited to 500 per calendar per unit year firing diesel fuel with a maximum sulfur content of 15 ppm.

	PM	PM ₁₀	SO ₂	NO_X	СО	VOC
Bread Oven (Combustion)	1.43	1.43	0.02	2.70	2.27	0.15
Bread Oven (Vent)	-	-	-	-	-	12.51
Roll Oven (Combustion)	1.03	1.03	0.01	1.94	1.63	0.11
Roll Oven (Vent)	-	-	-	-	-	7.70
Muffin Oven 1 (Combustion)	0.34	0.34	0.01	0.65	0.55	0.04
Muffin Oven 1 (Vent)	-	-	-	-	-	1.875
Muffin Oven 2 (Combustion)	0.34	0.34	0.01	0.65	0.55	0.04
Muffin Oven 2 (Vent)	-	-	-	-	-	1.875
Boiler 1	0.37	0.37	0.01	0.70	0.59	0.04
Boiler 2	0.37	0.37	0.01	0.70	0.13	0.04
Gen #1	0.11	0.11	0.11	2.91	1.90	0.19
Gen #2	0.06	0.06	0.05	1.90	0.96	0.09
Gen #3	0.06	0.06	0.05	1.90	0.96	0.09
Total Tons Per Year	4.1	4.1	0.3	14.1	9.5	24.75

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

III. AMBIENT AIR QUALITY ANALYSIS

According to the Maine Regulations Chapter 115, the level of air quality analyses required for a minor new source shall be determined on a case-by case basis. Based on the information available in the file, and the similarity to existing sources, Maine Ambient Air Quality Standards (MAAQS) will not be violated by this source.

7

ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-967-71-A-N subject to the following conditions.

<u>Severability</u>. The invalidity or unenforceability of any provision, or part thereof, of this License shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 MRSA §347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115. [MEDEP Chapter 115]
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [MEDEP Chapter 115]

Departmental Findings of Fact and Order Air Emission License After-the-Fact

- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [MEDEP Chapter 115]
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. §353. [MEDEP Chapter 115]
- (6) The license does not convey any property rights of any sort, or any exclusive privilege. [MEDEP Chapter 115]
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [MEDEP Chapter 115]
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [MEDEP Chapter 115]
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license. [MEDEP Chapter 115]
- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license. [MEDEP Chapter 115]
- (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
 - A. perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
 - 1. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
 - 2. pursuant to any other requirement of this license to perform stack testing.

8

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

- B. install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
- C. submit a written report to the Department within thirty (30) days from date of test completion.

[MEDEP Chapter 115]

- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
 - A. within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
 - B. the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
 - C. the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions.

[MEDEP Chapter 115]

- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement. [MEDEP Chapter 115]
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emission and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [MEDEP Chapter 115]

Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact

10

(15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status. [MEDEP Chapter 115]

SPECIFIC CONDITIONS

- (16) **Bread Oven** [Chapter 115, BACT]
 - A. Emissions from the Bread Oven shall be limited to the following:

<u>Pollutant</u>	<u>lb/MMBtu</u>	<u>lb/hr</u>
PM	0.05	0.33
PM ₁₀	n/a	0.33
so_2	n/a	0.01
NO_X	n/a	0.62
CO	n/a	0.52
VOC	n/a	0.034

- B. Visible emissions from the Bread Oven Stack shall not exceed 10% opacity based on a six (6) minute block average basis, except for no more than one (1) six (6) minute block averages in any 3-hour period.
- (17) **Roll Oven** [Chapter 115, BACT]
 - A. Emissions from the Roll Oven shall be limited to the following:

<u>Pollutant</u>	<u>lb/MMBtu</u>	<u>lb/hr</u>
PM	0.05	0.24
PM ₁₀	n/a	0.24
so_2	n/a	0.01
NO_X	n/a	0.44
CO	n/a	0.37
VOC	n/a	0.024

B. Visible emissions from the Roll Oven Stack shall not exceed 10 percent on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

Departmental Findings of Fact and Order Air Emission License After-the-Fact

11

(18) **Muffin Oven 1 and Muffin Oven 2** [Chapter 115, BACT]:

A. Emissions from Muffin Oven 1 and Muffin Oven 2 <u>each</u> shall be limited to the following

Pollutant	<u>lb/hr</u>
PM	0.08
PM ₁₀	0.08
SO_2	0.01
NO_X	0.15
CO	0.12
VOC	0.01

B. Visible emissions from Muffin 1 Stack and Muffin 2 Stack <u>each</u> shall not exceed 10 percent on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period.

(19) **Boiler 1 and Boiler 2**

A. Emissions from Boiler 1 and Boiler 2 <u>each</u> shall be limited to the following [Chapter 115, BACT]:

<u>Pollutant</u>	<u>lb/hr</u>
PM	0.08
PM ₁₀	0.08
SO_2	0.01
NO_X	0.16
CO	0.13
VOC	0.01

B. Visible emissions from Blr 1 Stack and Blr 2 Stack <u>each</u> shall not exceed 10 percent on a six (6) minute block average basis, except for no more than one (1) six (6) minute block average in a 3-hour period. [MEDEP Chapter 101]

(20) Gen #1, Gen #2 and Gen #3

- A. Lepage shall limit Gen #1, Gen #2 and Gen #3 operation to 500 hours per unit, per calendar year. An hour meter shall be maintained and operated on Gen #1. [MEDEP Chapter 115, BPT]
- B. Gen #1, Gen #2 and Gen #3 shall only be operated for maintenance purposes and for situations arising from sudden and reasonably unforeseeable events beyond the control of the source. Gen #1, Gen #2 and Gen #3 shall not be used for prime power when reliable offsite power is available. A log shall be

Departmental Findings of Fact and Order Air Emission License After-the-Fact

12

maintained documenting the date, time, and reason for operation. [MEDEP Chapter 115, BPT]

- C. The sulfur content of the fuel shall be less than or equal to 15 ppm sulfur by weight, demonstrated by fuel receipts from the supplier. [MEDEP Chapter 115, BACT]
- D. Emissions from Gen #1 shall not exceed the following [MEDEP Chapter 115, BPT]:

<u>Pollutant</u>	<u>lb/MMBtu</u>	<u>lb/hr</u>
PM	0.05	0.44
PM ₁₀	n/a	0.44
so_2	n/a	0.45
NO_X	n/a	11.66
CO	n/a	7.61
VOC	n/a	0.76

E. Emissions from Gen #2 and Gen #3 <u>each</u> shall not exceed the following [MEDEP Chapter 115, BPT]:

<u>Pollutant</u>	<u>lb/MMBtu</u>	<u>lb/hr</u>
PM	0.05	0.22
PM ₁₀	n/a	0.22
SO_2	n/a	0.21
NO_X	n/a	7.58
CO	n/a	3.83
VOC	n/a	0.37

F. Visible emissions from Gen #1, Gen #2 and Gen #3 <u>each</u> shall not exceed 20% opacity on a six (6) minute block average basis, except for two (2) six (6) minute block averages in a 3-hour period. [MEDEP Chapter 101]

(21) **Oven Throughput Limits** [MEDEP Chapter 115, BACT]

- A. Bread Oven throughput shall be limited to 56,000,000 pounds of product per calendar year. Compliance is based on production logs documenting the quantity of product put through the Bread Oven.
- B. Roll Oven throughput shall be limited to 30,000,000 pounds of product per calendar year. Compliance is based on production logs documenting the quantity of product put through the Roll Oven.
- C. Combined Muffin Oven 1 and Muffin Oven 2 throughput shall be limited to 16,000,000 pounds of product per calendar year. Compliance is based on

Departmental Findings of Fact and Order Air Emission License After-the-Fact

13

production logs documenting the quantity of product put through the Muffin Ovens.

(22) Parts Washer

The parts washer at Lepage is subject to MEDEP Chapter 130.

- A. Lepage shall keep records of the amount of solvent added to each parts washer. [MEDEP Chapter 115, BPT]
- B. The following are exempt from the requirements of Chapter 130 [MEDEP Chapter 130]:
 - 1. Solvent cleaners using less than two liters (68 oz) of cleaning solvent with a vapor pressure of 1.00 mmHg, or less, at 20° C (68° F);
 - 2. Wipe cleaning; and,
 - 3. Cold cleaning machines using solvents containing less than or equal to 5% VOC by weight.
- C. The following standards apply to remote reservoir cold cleaning machines that are applicable sources under Chapter 130.
 - 1. Lepage shall attach a permanent conspicuous label to each unit summarizing the following operational standards [MEDEP Chapter 130]:
 - (i) Waste solvent shall be collected and stored in closed containers.
 - (ii) Cleaned parts shall be drained of solvent directly back to the cold cleaning machine by tipping or rotating the part for at least 15 seconds or until dripping ceases, whichever is longer.
 - (iii) Flushing of parts shall be performed with a solid solvent spray that is a solid fluid stream (not a fine, atomized or shower type spray) at a pressure that does not exceed 10 psig. Flushing shall be performed only within the freeboard area of the cold cleaning machine.
 - (iv) The cold cleaning machine shall not be exposed to drafts greater than 40 meters per minute when the cover is open.
 - (v) Sponges, fabric, wood, leather, paper products and other absorbent materials shall not be cleaned in the degreaser.
 - (vi) When a pump-agitated solvent bath is used, the agitator shall be operated to produce no observable splashing of the solvent against the tank walls or the parts being cleaned. Air agitated solvent baths may not be used.

Departmental Findings of Fact and Order Air Emission License After-the-Fact

14

- (vii) Spills during solvent transfer shall be cleaned immediately. Sorbent material shall be immediately stored in covered containers.
- (viii) Work area fans shall not blow across the opening of the degreaser unit.
- (ix) The solvent level shall not exceed the fill line.
- 2. The remote reservoir cold cleaning machine shall be equipped with a perforated drain with a diameter of not more than six inches. [MEDEP Chapter 130, BPT]

(23) **Payment of Annual License Fee**

This Order prepared by Mark Roberts, Bureau of Air Quality.

Lepage shall pay the annual air emission license fee within 30 days of **May 30th** of each year. Pursuant to 38 MRSA §353-A, failure to pay this annual fee in the stated timeframe is sufficient grounds for revocation of the license under 38 MRSA §341-D, subsection 3.

DONE AND DATED IN AUGUSTA, MAINE THIS	DAY OF	2007.
DEPARTMENT OF ENVIRONMENTAL PROTECTION		
BY:		
DAVID P. LITTELL, COMMISSIONER		
The term of this license shall be five (5) years from th	e signature date above.	
PLEASE NOTE ATTACHED SHEET FOR GUIDANCE	E ON APPEAL PROCEDUR	ES
Date of initial receipt of application: March 23, 2	<u> 2007</u>	
Date of application acceptance: April 5, 200	<u>07</u>	
Date filed with the Board of Environmental Protection:		